

MONROE Fiber Bed Mist Collector

- Fiber bed filtration
- Candle style filtration
- Oil, mist, smoke and vapor
- Acid mist and fumes
- Efficiencies to 99.9% on 0.3 micron
- Capacities from 500 to 50,000 CFM
- Continuous draining during operation
- Low maintenance

System Design

The Monroe Fiber Bed Mist Collector is a custom designed unit consisting of a continuous-duty, aerosol coalescing filter, fan assembly and, when needed, an optional pre-filter stage.

Mist is coalesced in a deep bed filter consisting of micro-fine fibers. The compacted media is in the form of cylindrical elements. These long-life filters can provide several years of service before replacement is necessary.

When the mist quantity is high and/or dust particles, pre-filtering is provided by separate filters. The

Monroe Fiber Bed Mist Collector is available in capacities from 500 to 50,000 CFM in a single unit and may be integrated with existing duct work.

The Monroe Fiber Bed Mist Collector is well suited for many oil mist applications including asphalt fumes and synthetic fiber processing.

High Performance

Many industrial and chemical applications generate submicron mists. The Monroe Fiber Bed Mist Collector, developed after lengthy research and testing, is an ideal solution for these troublesome mists. Mist particles are efficiently removed through interception, inertial impact, diffusion (Brownian movement) and gravitational sedimentation.

The Monroe Fiber Bed Mist Collector removes particles as fine as 0.3 micron. While normal filters permit these particles to re-entrain into the outgoing clean air, Monroe's self-draining filter is designed to prevent oil re-entrainment and recirculate clean air to the atmosphere.

Monroe carefully selects fiber bed filters to give constant efficiencies as high as 99.7% for 0.3 micron particles.



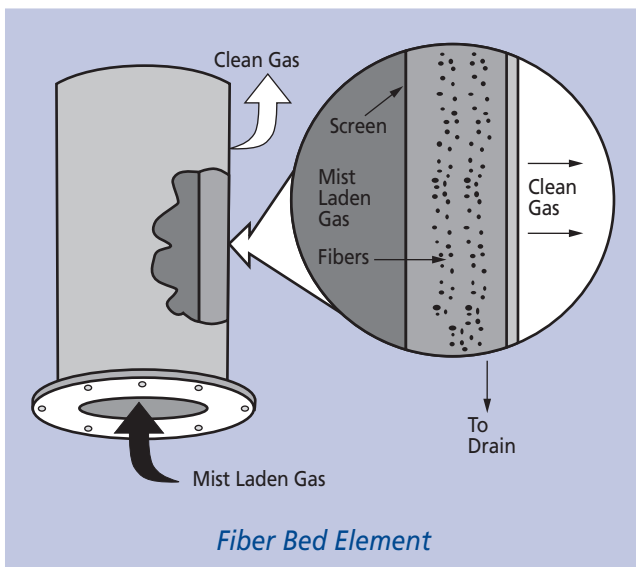
9000 CFM Unit with prefilters

Custom Built Units

For special applications, when mist is generated at high temperatures, Monroe provides custom designed condensing heat exchangers. Gas to air or gas to water heat exchangers are offered, depending upon the application.

Multi-Stage Filtration

For difficult applications where there is a high concentration of mist or the mist is dust laden, Monroe provides multistage filtration with various pre-filtering elements followed by the fiber bed filters.

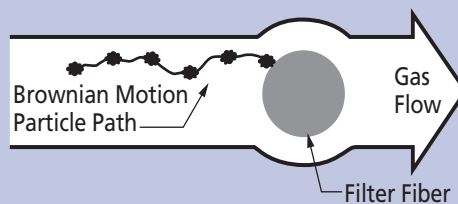
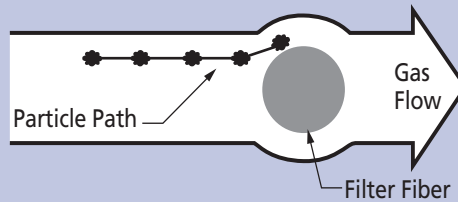
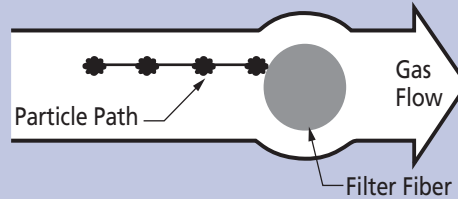
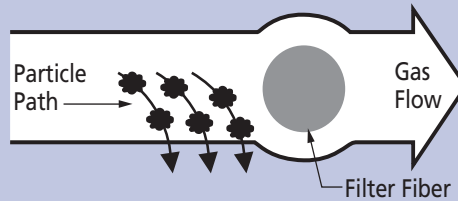


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Filtration Efficiency

The mist particles in the Monroe Fiber Bed Collector are deposited on the filter in four ways:

1. **Gravitational sedimentation** occurs for heavier particles or droplets in the first stage and for coalesced droplets in the final stage.
2. **Inertial impaction.** Particles are unable to adjust quickly enough to the abruptly changing streamlines in the vicinity of fibers (>3 microns).
3. **Interception.** Particles follow a gas stream line that comes within one particle radius of the surface of the fiber (1 to 3 microns).
4. **Diffusion or Brownian movement** greatly enhances the submicron particles tendency to attach themselves to fibers due to their random movement (<1 micron).



Special Features

A wide range of construction materials. Heavy gauge steel, stainless steel, and nonmetallic units are available to meet specific needs.

Large, easy to open access doors with airtight seals, for all serviceable areas.

An ACMA rated fan on the outlet side of the collector with either a direct coupled motor or a "V" belt drive.

Quiet operation. Rubber isolation sleeves, vibration mountings, and sound attenuators are available for the fan assembly if needed.

Optional differential pressure gauges are available to indicate filter pressure drops.

Complete electrical controls are available to meet customer application requirements.

Monroe Environmental designs and builds a complete line of air/gas cleaning systems including:

- Venturi Scrubbers
- Packed Bed Fume Scrubbers
- Mist Collectors
- Cartridge Dust Collectors
- Complete Engineered Systems



**MONROE
ENVIRONMENTAL**

Manufacturer of Industrial Filtration Systems

810 West Front St., P.O. Box 806
Monroe, Michigan 48161 USA
Phone: **1-800-992-7707** or 734-242-7654
Fax: 734-242-5275

www.mon-env.com

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